```
[Your Name]
[Your Address]
[City, State, Zip Code]
[Email Address]
[Phone Number]
[Date]
Customer Support
Xbox One
[Company Address]
[City, State, Zip Code]
Dear Customer Support Team,
I am writing to formally complain about an issue I have encountered with
my Xbox One console, which I purchased on [purchase date] from [store
name]. Unfortunately, I have been experiencing [describe the issue in
detail, e.g., frequent crashes, hardware malfunction, etc.], which has
significantly impacted my gaming experience.
Despite following the troubleshooting steps provided in your support
documentation, the problem persists. I believe this may be a
manufacturing defect, as I have taken proper care of the console and have
not subjected it to any misuse.
I kindly request that you [state your desired resolution, e.g., repair,
replacement, refund]. I hope to resolve this matter promptly, as I am a
loyal Xbox customer and have always appreciated your products.
Thank you for your attention to this matter. I look forward to your
prompt response.
Sincerely,
[Your Name]
```