[Your Name] [Your Address] [City, State, ZIP Code] [Email Address] [Phone Number] [Date] [Recipient Name] [Company Name] [Company Address] [City, State, ZIP Code] Dear [Recipient Name], I am writing to formally complain about a defective product that I purchased from your company on [purchase date]. The product, [Product Name and Model/Serial Number], has not functioned as expected due to [brief description of the defect or issue]. I have attached a copy of my receipt and any relevant documentation for your reference. Despite following all proper usage instructions, [explain any attempts made to resolve the issue]. I request a full refund or a replacement for the defective item. Please respond to this letter by [specific date], as I would like to resolve this matter promptly. Thank you for your attention to this issue. Sincerely, [Your Name]